

# A FEW WORDS ABOUT LOCTITE

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**Loctite** makes threadlocker products for many different applications. The more common codes are given below. All except #272 break down at 300 deg. F. The ones shown in bold are the most common:

**222/222MS (purple) low strength**

**242 (blue) medium strength**

243 (blue) medium strength, oil contamination tolerant

290 (green) medium-high strength, low viscosity, wicks into threads, not for use with loose fits

**262 (red) high strength, generally requires heat for removal**

271 (red) high-very high strength, generally requires heat for removal

272 (red) high-very high strength, high temperature tolerant (up to 450 deg. F), generally requires heat for removal

277 (red) very high strength, for large bolts over 1" dia. generally requires heat for removal

Loctite "Form-A-Thread" is also an excellent product, which can re-thread low temperature bolt holes in aluminum, steel, and magnesium. I recently used it to tighten up some loose threads in the magnesium case of a Bantam.